



Operating Instructions

IO-Link Master with PROFINET Interface

PowerLine

8 Ports

IP 65 / IP 66 / IP 67

AL1202

Firmware: 2.2.x or higher

LR DEVICE: 1.4.0.x or higher

English

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1 Preliminary note

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1.1 Legal and copyright information

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1.2 Purpose of the document

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This document is only for device types "IO-Link master - PROFINET gateway (PowerLine) 8 port IP 65 / IP 66 / IP 67" (art. no.: AL1202).

It is part of the device and contains information about the correct handling of the product.

- ▶ Read this document before using the device.
- ▶ Keep this document during the service life of the device.

1.3 Explanation of Symbols

34171



WARNING!

Death or serious irreversible injuries may result.



CAUTION!

Slight reversible injuries may result.

NOTICE!

Property damage is to be expected or may result.



Important note
Non-compliance can result in malfunction or interference



Information
Supplementary note



... Request for action



... Reaction, result



... "see"

abc Cross-reference

123 Decimal number

0x123 Hexadecimal number

0b010 Binary number

[...] Designation of pushbuttons, buttons or indications

1.4 Modification history

34492

| Version | Topic | Date |
|---------|---|-----------|
| 00 | New creation of document | 11 / 2018 |
| 01 | Correction: Wiring of IO-Link ports class B | 02 / 2019 |
| 02 | Correction: Technical data - Max. current load per output | 09 / 2019 |

2 Safety instructions

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2.1 General

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The plant manufacturer is responsible for the safety of the plant in which the device is installed.

If the device is used in a way that is not intended by the manufacturer, the protection supported by the device may be impaired.

Non-observance of the instructions, operation which is not in accordance with use as prescribed below, wrong installation or incorrect handling can affect the safety of operators and machinery.

- ▶ Observe these operating instructions.
- ▶ Adhere to the warning notes on the product.

2.2 Required background knowledge

34185

This document is intended for specialists. Specialists are people who, based on their relevant training and experience, are capable of identifying risks and avoiding potential hazards that may be caused during operation or maintenance of the product.

The document contains information about the correct handling of the product.

2.3 Safety symbols on the device

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General warning

Observe instructions in chapter "Electrical connection" (→ **Electrical connection** (→ S. [13](#)))!

2.4 Tampering with the unit

33190



WARNING!

Tampering with the unit.

- > In case of non-compliance:
 - Possible affects on safety of operators and machinery
 - Expiration of liability and warranty
- ▶ Do not open the devices!
- ▶ Do not insert any objects into the devices!
- ▶ Prevent metal foreign bodies from penetrating!

3 Intended use

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3.1 Permitted use

34211

The IO-Link master serves as a gateway between intelligent IO-Link devices and the PROFINET network. The device is designed for use without a control cabinet in the food industry.

3.2 Prohibited use

34228

The device may not be used beyond the limits of the technical data (→ **Technical data** (→ S. [44](#)))!

4 Function

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4.1 Communication, parameter setting, evaluation

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4.1.1 IO-Link

34084

The device offers the following IO-Link functions:

- IO-Link master (IO-Link revision 1.0 and 1.1)
- 8 IO-Link ports for connection of IO-Link devices
- Provision of process data of the connected IO-Link devices for LR SMARTOBSERVER monitoring software (→ www.ifm.com)

4.1.2 PROFINET

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The device offers the following PROFINET functions:

- Profinet RT Device (Class B)
- 2 port switch for access to the PROFINET interface; integrated switch is RT and IRT conform according to PROFINET V2.3
- Gateway for transmission of the process and parameter data between the connected IO-Link devices and the higher-level PROFINET controller
- Supported protocols: SNMP, LLDP, MRP, DCP, RTA, RTC Class 1 (nicht synchronisiert)
- PROFINET features: FSU, I&M0 - 4 read/write
- Device description: GSDML file

4.1.3 Parameter setting

34583

The device provides the following configuration options:

- Parameter setting of the IO-Link master of the AL1202 with parameter setting software LR DEVICE and/or PROFINET projection software
- Parameter setting of the connected IO-Link devices (sensors, actuators) with parameter setting software LR DEVICE and/or PROFINET projection software
- Storage of parameter sets of the connected IO-Link devices for automatic recovery (data storage)

4.1.4 Visual indication

34192

The device has the following visual indicators:

- Status and error indication of the gateway, of the PROFINET connection and of the system
- Status display of the voltage supply
- Status and activity display of the Ethernet connection
- Status, error and short circuit/overload indication of the IO-Link ports

4.2 Digital inputs

33817

The device has 4 additional digital inputs (type 2 according to EN 61131-2).

The digital inputs are on pin 2 of the IO-Link ports X01...X04.

All inputs refer to the potential of the device supply (pin 3).

4.3 IO-Link supply

34587

The device has 8 supplies for IO-Link devices (sensors, actuators).

The IO-Link ports X01...X04 are Class-A ports. The IO-Link interfaces X05...X08 are Class-B ports.

Every supply provides short circuit monitoring.

The device ensures fire protection for connected IO-Link devices by providing an energy-limited circuit at the IO-Link ports (to IEC61010-1 and Class 2 to UL1310).

4.4 Voltage output

34592

The device has a voltage output (X32) for the supply of an additional device. That means that several devices of type "PowerLine" can be supplied via one single voltage source (daisy chain).

5 Mounting

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5.1 Mount the device

34059



- ▶ Disconnect the system from power before installation.
 - ▶ For installation choose a flat mounting surface.
 - ▶ Please observe the maximum tightening torque.
-
- ▶ Fix the unit to the mounting surface using 2 M5 mounting screws and washers.
 - Tightening torque: 1.8 Nm
 - ▶ Ground the unit via the two mounting screws of the upper mounting lugs.

6 Electrical connection

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6.1 Notes

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A qualified electrician must connect the unit.

- ▶ The national and international regulations setting up electrical equipment must be complied with.

The unit is only suitable for operation using SELV/PELV voltages.

- ▶ Please note the information concerning IO-Link wiring!

This unit contains components that may be damaged or destroyed by electrostatic discharge (ESD).

- ▶ Please observe the required precautions against electrostatic discharge!

The IP rating of the overall system depends on the protection ratings of the individual devices, the applied connection elements and the corresponding protective caps.

- ▶ Provide cables with a strain relief depending on the mounting conditions to avoid excessive strain on the installation points and the M12 connections.
- ▶ Ensure correct fit and proper assembly of the M12 connecting parts. If these instructions are not complied with, the specified protection rating cannot be guaranteed.

For UL applications:

- ▶ To connect the IO-Link master and the IO-Link devices, only use UL-certified cables of the CYJV or PVVA category with a minimum temperature of 80 °C (75 °C in case of maximum ambient temperature of 40 °C).

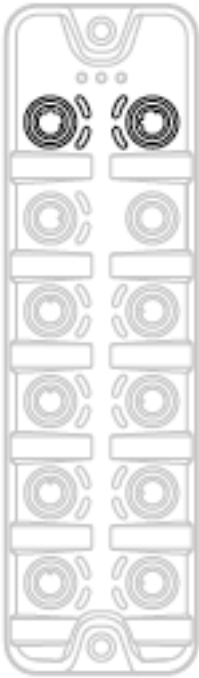
Wiring: → **Technical data** (→ S. [44](#))

By means of basic insulation according to EN61010-1, the circuits are separated from each other and from device surfaces that could be touched (secondary circuit with 30 V DC maximum, supplied from mains circuit up to 300 V overvoltage category II).

By means of basic insulation according to EN61010-1, the communication interfaces are separated from each other and from device surfaces that could be touched (secondary circuit with 30 V DC maximum, supplied from mains circuit up to 300 V overvoltage category II). They are designed for network environment 0 according to IEC TR62102.

6.2 Ethernet ports

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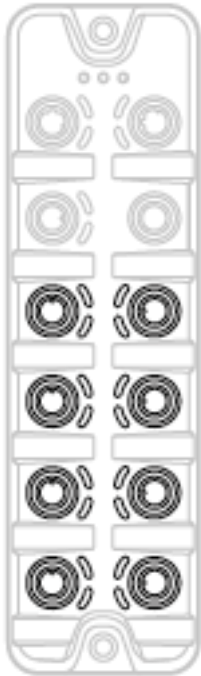
- ▶ Connect the unit via the M12 socket X21 and/or X22 with the PROFINET network (e.g. PROFINET PLC, additional PROFINET device)
 - Tightening torque: 0.6...0.8 Nm
- ▶ Connect the unit via the M12 socket X21 and/or X22 to the industrial Ethernet network (e.g. laptop/PC with installed parameter setting software LR DEVICE, laptop/PC with installed monitoring software LR SMARTOBSERVER)
 - Tightening torque: 0.6...0.8 Nm
- ▶ For the connection, use M12 connectors with protection rating IP 65 / IP 66 / IP 67 or higher (→ **Accessories** (→ S. 42)).
- ▶ Cover the unused sockets with M12 protective caps (art no. E73004).
 - Tightening torque 0.6...0.8 Nm

6.3 IO-Link Ports

52465

Notes on wiring:

- The IO-Link ports of the AL1202 meet the requirements of the IO-Link specifications 1.0 to 1.1.2.
- The connected IO-Link devices must be supplied exclusively via the IO-Link master.
- The additional digital inputs IO-Link ports X01...X04 (pin 2) have a type 2 behaviour according to the standard EN61131-2. The connected electronics must be electrically suited for this.



- ▶ Connect the connectors of the IO-Link devices with the M12 sockets X01...X04 (Ports Class A).
 - Tightening torque: 0.6...0.8 Nm
 - Maximum cable length per IO-Link port: 20 m
- ▶ Connect the connectors of the IO-Link devices with higher power requirements with the M12 sockets X01...X04 (Ports Class B).
 - Tightening torque: 0.6...0.8 Nm
 - Maximum cable length per IO-Link port: 20 m
- ▶ To connect the devices, use M12 connectors with protection rating IP 65 / IP 66 / IP 67 or higher (→ **Accessories** (→ S. [42](#))).
- ▶ Cover unused sockets with M12 protective caps (art. no.: E73004).
 - Tightening torque 0.6...0.8 Nm

6.4 Connect the device



CAUTION!

Exceeding the maximum input current of 12 A

- > Fire hazard
- ▶ Select I_U and I_A of the power supplies US and UA taking into account the derating characteristics of the AL1202 (→ **Derating characteristics** (→ S. 45))!



- ▶ Disconnect power.
- ▶ Connect device via the M12 socket X31 to US and UA supplying 24 V DC each (20...30 V SELV/PELV; to IEC 61010-1, secondary circuit with maximum 30 V DC, supplied by mains circuit up to 300 V of overvoltage category II).
 - Tightening torque: 0.6...0.8 Nm.
 - Maximum cable length: 25 m
- ▶ To connect the device, use T-coded M12 connectors with protection rating IP 65 / IP 66 / IP 67 or higher (→ **Accessories** (→ S. 42)).

Optional: Supply of an additional PowerLine devices (Daisy chain):

- ▶ Connect device via the M12 socket X31 to M12 socket of the voltage output X32 of the requested AL12nn.
 - Tightening torque: 0.6...0.8 Nm
 - Maximum cable length: 25 m
- ▶ To connect the device, use T-coded M12 connectors with protection rating IP 65 / IP 66 / IP 67 or higher (→ **Accessories** (→ S. 42))



When using connectors longer than 25 m keep in mind the voltage drop as well as the required minimum voltage supply of the AL1202.

7 Operating and display elements

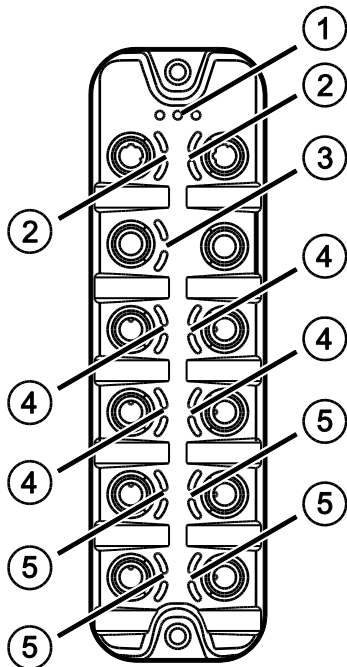
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7.1 Overview

34582



- ① Status LEDs RDY, BF and SF
→ **Status LEDs** (→ S. [18](#))
- ② Status LEDs LNK and ACT of the PROFINET interfaces 1 (X21) and 2 (X22)
→ **Ethernet interface** (→ S. [18](#))
- ③ Status LEDs US and UA of the voltage supply (X31/X32)
→ **Voltage supply** (→ S. [19](#))
- ④ Status-LEDs IOL and DI of the IO-Link port Class A (X01...X04)
→ **IO-Link ports (Class A)** (→ S. [19](#))
- ⑤ Status LED IOL of the IO-Link port Class B (X05...X08)
→ **IO-Link ports (Class B)** (→ S. [19](#))

7.2 LED indicators

34047

The device only has the following LED indicators:

7.2.1 Status LEDs

34549

The RDY LED shows the status of the gateway.

The BF LED (Bus Failure) shows the status of the PROFINET connection.

The SF LED (System Failure) shows the status of the system.

| Status LED | | | Description |
|------------|-------|--------------|---|
| RDY | green | on | Gateway functions properly |
| | | flashes 1 Hz | Error |
| | | flashes 5 Hz | Firmware update |
| | | off | Gateway does not function; Unit reboots |
| BF | red | on | Bus error |
| | | flashes 1 Hz | No connection to the PROFINET controller |
| | | off | error-free |
| SF | red | on | <ul style="list-style-type: none"> ▪ Error in gateway ▪ At least 1 IO-Link device sends warning / alarm (temperature, over/under current, over/under voltage, shortcut) |
| | | off | error-free |

7.2.2 Ethernet interface

34348

Each Ethernet interface (X21, X22) has 2 LEDs (LNK and ACT). The LEDs indicate the status of the Ethernet connection.

| Status LED | | | Description |
|------------|--------|---------|---|
| LNK | green | on | Ethernet connection established |
| | | off | No Ethernet connection |
| ACT | yellow | flashes | Data is transmitted via the Ethernet interface. |
| | | off | No data transmission |

7.2.3 Voltage supply

34590

The interface for voltage supply (X31) has the LEDs that are marked as US and UA. The LEDs indicate the status of the voltage supply:

| Status LED | | | Description |
|------------|-------|--------|--|
| US | green | lights | The supply voltage US is applied. |
| | | off | No supply voltage is applied or the applied supply voltage is too low. |
| UA | green | lights | The supply voltage UA for IO-Link device port class B is applied. |
| | | off | No supply voltage is applied or the applied supply voltage is too low. |

7.2.4 IO-Link ports (Class A)

34074

Each IO-Link port Class A has 2 LEDs marked as IOL and DI. The LEDs indicate the status of the IO-Link port.

| Status LED | | | Description |
|------------|--------|--------------------|--|
| IOL | yellow | off | Port configured as DI / DO: pin 4 (C/Q) = OFF |
| | | on | Port configured as DI / DO: pin 4 (C/Q) = ON |
| | green | flashes 1 Hz | Port configured as IO-Link: no IO-Link device detected |
| | | flashes 2 Hz | Port configured as IO-Link: PROOPERATE state |
| | | on | Port configured as IO-Link: OPERATE state |
| | red | flashes 2 Hz | Port configuration error or short circuit or overload |
| on | | Transmission error | |
| DI | yellow | off | Digital input : pin 2 (DI) = OFF |
| | | on | Digital input: pin 2 (DI) = ON |

7.2.5 IO-Link ports (Class B)

34588

Each IO-Link port Class B (X05...X08) has the LED with the description IOL. The LEDs indicate the status of the IO-Link port.

| Status LED | | | Description |
|------------|--------|---------------|---|
| IOL | yellow | on | Port configured as DI/DO: pin 4 (C/Q) = ON |
| | | off | Port configured as DI/DO: pin 4 (C/Q) = OFF |
| | green | on | IO-Link transmission functions properly |
| | | flashing 1 Hz | Port configured as IO-Link, but no IO-Link transmission |
| | red | on | Short circuit or overload in supply voltage |
| | | flashing 1 Hz | Transmission error |

8 Set-up

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52476

When the supply voltage has been switched on, the AL1202 starts with the factory settings. The display elements signal the current operating status (→ **Operating and display elements** (→ S. [17](#))).

To enable parameter setting of the AL1202, the fieldbusinterface of the network environment must be configured correspondingly.

- ▶ Configure the fieldbus interface (ports X21 / X22) (→ **Fieldbus: Set PROFINET interface** (→ S. [26](#)) or → **Integrate the IO-Link master in the project** (→ S. [33](#))).
- > The fieldbus interface has valid IP settings.
- > The user can set the parameters of the AL1202.

Further steps:

- Optional: Update the firmware of the AL1202 (→ **Firmware update** (→ S. [39](#))).
- Set the parameters of the AL1202 (→ **Configuration** (→ S. [22](#))).

8.1 Read device and diagnostic information

In order to read the diagnostic information about the current device status via the web interface:

- ▶ Connect laptop/PC and AL1202 via the Ethernet internet.
- ▶ Start web browser.
- ▶ Enter the IP address of the AL1202 into the address field of the browser and press [ENTER] to confirm.
- > Web browser shows the web interface of the device.
- > The page shows the following data:
 - Table with connected IO-Link devices

| Name | Description |
|----------------------|--|
| [Port] | Number of the IO-Link interface |
| [Mode] | Operating mode of the IO-Link interface |
| [Comm. Mode] | Baud rate of the IO-Link interface |
| [MasterCycleTime] | Cycle time |
| [Vendor ID] | ID of the manufacturer of the IO-Link device |
| [Device ID] | ID of the IO-Link device |
| [Name] | Article number of the IO-Link device <ul style="list-style-type: none"> ▪ For ifm articles: This article number is stored along with a link to the produkt page on the ifm website. |
| [Serial] | Serial number of the IO-Link device |
| [LR Mode / Interval] | Cycle time for the communication with the SmartObserver |

- Diagnostic information of the device

| Name | Description |
|-----------------|-----------------------------------|
| [SW-Version] | |
| [Current] | Current (in mA) |
| [Voltage] | Voltage (in mV) |
| [Short Circuit] | Number of detected short circuits |
| [Overload] | Number of detected overloads |
| [Undervoltage] | Number of detected under voltages |
| [Temperature] | Device temperature (in °C) |

- Version information of the installed firmware components

| Name | Description |
|----------------------|-----------------------------------|
| [Firmware] | Firmware version |
| [Container] | Version of the firmware container |
| [Bootloader Version] | Version of the boot loader |
| [Fieldbus Firmware] | Version of the PROFINET firmware |

9 Configuration

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9.1 LR DEVICE

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On delivery, the AL1202 is configured with the factory settings (→ **Factory settings** (→ S. [41](#))).

Required software: LR DEVICE (1.4.0.x or higher) (art.-no.: QA0011/QA0012)

9.1.1 Remarks

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Offline parameter setting

34060

The AL1202 supports the offline parameter setting. In this context, the user creates and stores a configuration for the IO-Link master and the connected IO-Link devices without being connected to the AL1202 (OFFLINE mode). The configuration created in this way can be stored as a file (*.lrp) and loaded to the AL1202 and activated at a later date.



Further information about offline parameter setting: → Operating instructions LR DEVICE

VPN connection

34382



An active VPN connection blocks the access of the parameter setting software LR DEVICE to the PROFINET interface of the AL1202.

- ▶ Deactivate the VPN connection in order to be able to access the AL1202 with the LR DEVICE.

9.1.2 IoT: Configure access rights

The access rights define which instance may read and / or write the parameter data, process data and event/diagnostic messages.

In order to configure the access rights to the IO-Link master:

- ▶ Select [IoT] menu.
- > The menu page shows the current settings.
- ▶ Set the following parameters as required:

| Name | Description | Possible values | |
|-----------------|--|------------------------------|--|
| [Access Rights] | The access rights to the parameter data, process data and the event/diagnostic messages of the IO-Link master as well as the connected IO-Link devices | [PROFINET + IoT] | <ul style="list-style-type: none"> ▪ PROFINET and IoT Core have read and write access rights to parameters and process data ▪ PROFINET and <IoT Core> have read access rights to events/alarms |
| | | [PROFINET + IoT (read-only)] | <ul style="list-style-type: none"> ▪ PROFINET has read and write access rights to parameters and process data ▪ PROFINET has read access rights to events/alarms ▪ IoT Core only has read access rights to parameters, process data and events/alarms |
| | | [IoT only] | <ul style="list-style-type: none"> ▪ IoT Core has read and write access rights to parameters and process data ▪ IoT has read access rights to events/alarms ▪ PROFINET has no access rights |

- ▶ Save changed values on the device.



If the parameter [Access rights] is set to [PROFINET + IoT] via IoT and PROFINET projection, then the parameter values set in the PROFINET projection software apply.

If the parameter [Access rights] is set to [IoT only] via IoT, then set the parameter [Access rights] to [Keep settings] in the PROFINET projection software.

Changes of the parameter [Access Rights] are only effective after restarting the device (→ **Firmware: Reboot the device** (→ S. [30](#)))

9.1.3 IoT: Configure the interface to the LR SMARTOBSERVER

34048

To enable data transfer between the device and the LR SMARTOBSERVER monitoring software, the LR SMARTOBSERVER monitoring software interface has to be configured.

- ▶ Select [IoT] menu.
- > The menu page shows the current settings.
- ▶ Set the following parameters as required:

| Name | Description | Possible values | |
|-------------------------------|---|----------------------------------|--------------------------------|
| [IP address LR SMARTOBSERVER] | IP address of the PC on which the LR SMARTOBSERVER is installed. | Factory setting: 255.255.255.255 | |
| [Port LR SMARTOBSERVER] | Port number that is used to send process data to the LR SMARTOBSERVER | 0 ... 65535 | Factory setting: 35100 |
| [Interval LR SMARTOBSERVER] | Cycle time for the transfer of the process data to the LR SMARTOBSERVER (value in milliseconds) | [Off] | no transfer |
| | | 500 ... 2147483647 | 500 ms ... 2147483647 ms |
| [Application Tag] | Source identifier of the IO-Link master in the structure of the LR SMARTOBSERVER (String32) | Factory setting: AL1202 | |



After changing the parameter [Port LR SMARTOBSERVER] or [Application Tag], it may take 120 seconds before the device establishes a new TCP connection.

To prevent the delay:

- ▶ Reboot the device after the parameter change.
- ▶ Save changed values on the device.

9.1.4 Fieldbus: Set PROFINET interface

34589

For the access of the PROFINET interface the Ethernet ports X21/X22 need to be set:

- ▶ Select [Fieldbus] menu.
- > The menu page shows the current settings.
- ▶ Set the following parameters as required:

| Name | Description | Possible values |
|------------------------------|--|--------------------------|
| [IP address] | IP address of the PROFINET interface | Factory setting: 0.0.0.0 |
| [Subnet mask] | Subnet mask of the IP network | Factory setting: 0.0.0.0 |
| [Default gateway IP address] | IP address of the network gateway | Factory setting: 0.0.0.0 |
| [MAC address] | MAC address of the PROFINETA interface | The value is firmly set. |
| [Fieldbus firmware] | | |

- ▶ Save changed values on the device.

9.1.5 IO-Link ports: Activate data transfer to the LR SMARTOBSERVER

33690

The user can decide separately for each IO-Link port if the process data of the connected IO-Link devices should be transferred to the LR SMARTOBSERVER.



To transfer process data the interfaces to the LR SMARTOBSERVER have to be correctly configured (→ **IoT: Configure the interface to the LR SMARTOBSERVER** (→ S. [26](#))).

To activate / deactivate data transfer:

- ▶ Select [Port x] menu (x = 1...8).
- > The menu page shows the current settings.
- ▶ Set the following parameters as required:

| Name | Description | Possible values | |
|------------------------------------|--|-----------------|---------------------------------|
| [Transmission to LR SMARTOBSERVER] | Transfer of process data of the connected IO-Link device to LR SMARTOBSERVER | [Disabled] | Process data is not transferred |
| | | [Enabled] | Process data is transferred |

- ▶ Save changed values on the device.

9.1.6 IO-Link ports: Configure operating mode

The IO-Link ports X01...X08 of the device support the following operating modes:

- Digital input (DI): binary input signal at pin 4 (C/Q) of the IO-Link port
- Digital output (DO): binary output signal at pin 4 (C/Q) of the IO-Link port
- IO-Link: IO-Link data transfer via pin 4 (C/Q) of the IO-Link port

The user can set the operating mode separately for each IO-Link port.

To set the operating mode of an IO-Link port:

- ▶ Select [Port x] menu (x = 1...8).
- > The menu page shows the current settings.
- ▶ Set the following parameters as required:

| Name | Description | Possible values | |
|-----------------------|---|----------------------------|--|
| [Mode] | Operating mode of the IO-Link port | [Disabled] | Port deactivated |
| | | [DI] | Operation as digital input |
| | | [DO] | Operation as digital output |
| | | [IO-Link] | Operation as IO-Link interface |
| [Cycle time actual]** | Current cycle time of the data transfer between IO-Link master and IO-Link device on the port (value in microseconds) | Parameter can only be read | |
| [Cycle time preset]* | Cycle time of the data transfer between the IO-Link master and the IO-Link device at the port (value in microseconds) | 0 | The device automatically sets the fastest possible cycle time. |
| | | 1 | 1 microsecond |
| | | ... | ... |
| | | 132800 | 132800 microseconds |
| [Bitrate]** | Current transmission rate of the data transfer between the IO-Link master and the IO-Link device on the port | Parameter can only be read | |

* ... Parameter only available if [Mode] = [IO-Link]

** ... Parameter only visible if the IO-Link device is connected to the IO-Link port.

- ▶ Save changed values on the device.

9.1.7 IO-Link ports: Set the device validation and data storage

In the operating mode "IO-Link" the user can set the behaviour of the IO-Link port with regard to device validation and the storage / restoration of the parameter data of the connected IO-Link device.

To configure the device validation and the data storage:

- ▶ Select [Port x] menu (x = 1...8).
- > The menu page shows the current settings.
- ▶ Set the following parameters as required:

| Name | Description | Possible values | |
|-----------------------------|--|---|--|
| [Validation / Data Storage] | Supported IO-Link standard and behaviour of the device during connection of a new IO-Link device on port x (x = 1...8) | [No check and clear] | <ul style="list-style-type: none"> ▪ No verification of the vendor ID and device ID ▪ No data storage |
| | | [Type compatible V1.0 device] | <ul style="list-style-type: none"> ▪ IO-Link device is compatible with the V1.0 IO-Link standard ▪ Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID) ▪ No data storage |
| | | [Type compatible V1.1 device] | <ul style="list-style-type: none"> ▪ IO-Link device is compatible with the V1.1 IO-Link standard ▪ Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID) ▪ No data storage |
| | | [Type compatible V1.1 device with Backup + Restore] | <ul style="list-style-type: none"> ▪ IO-Link device is compatible with the V1.1 IO-Link standard ▪ Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID) ▪ The IO-Link master saves the parameter values of the connected IO-Link device; modifications of the parameter values are also saved (observe the note!) ▪ When connecting an IO-Link device with factory settings, the parameter values stored in the IO-Link master are restored automatically on the IO-Link device. |
| | | [Type compatible V1.1 device with Restore] | <ul style="list-style-type: none"> ▪ IO-Link device is compatible with the V1.1 IO-Link standard ▪ Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID) ▪ The IO-Link master saves the parameter values of the connected IO-Link device once. ▪ When connecting an IO-Link device with factory settings, the parameter values stored in the IO-Link master are restored automatically on the IO-Link device. |
| [Vendor ID] | ID of the manufacturer that is to be validated | 0 ... 65535 | Factory setting: 0 ifm electronic: 310 |
| [Device ID] | ID of the IO-Link device that is to be validated | 0 ... 16777215 | Factory setting: 0 |

- ▶ Save changed values on the device.

9.1.8 Firmware: Reset device to factory settings

When the IO-Link master is reset, all parameters are set to the factory settings:

To reset the device to factory settings:

- ▶ Select [Firmware] menu.
- > The menu page shows the current settings.
- ▶ Click on [Factory Reset] to reset the device.
- > LR DEVICE sets the device to the factory settings.

9.1.9 Firmware: Reboot the device

33832

When rebooting the device, all settings are kept.

To restart the AL1202:

- ▶ Select [Firmware] menu.
- > The menu page shows the current settings.
- ▶ Click on [Reboot] to reboot the device.
- > LR DEVICE reboots the ifm IO-Link master.

9.1.10 Configure IO-Link devices

To configure the IO-Link devices connected to the device with the LR DEVICE parameter setting software:

Requirements:

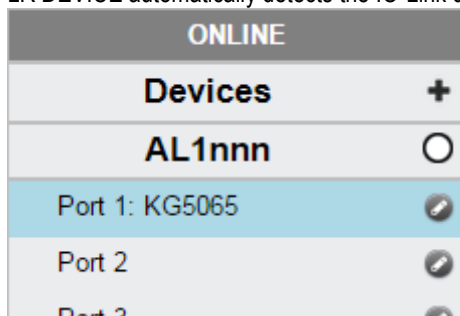
- > IO-Link master is correctly installed and connected to the LR DEVICE parameter setting software.
- > The IO-Link device is correctly connected to the AL1202.
- > Operating mode of the IO-Link port is "IO-Link" (→ **IO-Link ports: Configure operating mode** (→ S. 28)).
- > IoT has write access rights to the IO-Link master (→ **IoT: Configure access rights** (→ S. 25)).

1 Select IO-Link master

- ▶ Start LR DEVICE.
- ▶ Update IODD file library
OR:
Import IODD file of the IO-Link device manually.
- ▶ Scan network for devices.
- > LR DEVICE detects IO-Link master.

2 Add IO-Link device

- ▶ Under [ONLINE]: Click on the required IO-Link master.
- > LR DEVICE automatically detects the IO-Link devices connected to the IO-Link master (e.g. ifm sensor KG5065).



3 Configure IO-Link device

- ▶ Mouse click on the port to which the IO-Link device is connected.
- > LR DEVICE reads and shows the current parameter values of the IO-Link device.
- ▶ Configure IO-Link device.



Information about the available parameters of the IO-Link device: → IO Device Description (IODD) of the IO-Link device

- ▶ Save the changed configuration on the IO-Link device.

9.2 PROFINET

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34541

On the field bus side, the device can be configured with the following options:

- PROFINET projection software STEP 7 (version 5.5 SP 4 or higher)
- PROFINET projection software TIA portal



Further information about operation and functions of the PROFINET parameter setting software:

- ▶ Use the help function of the PROFINET projection software!

9.2.1 Install GSD Files

52478

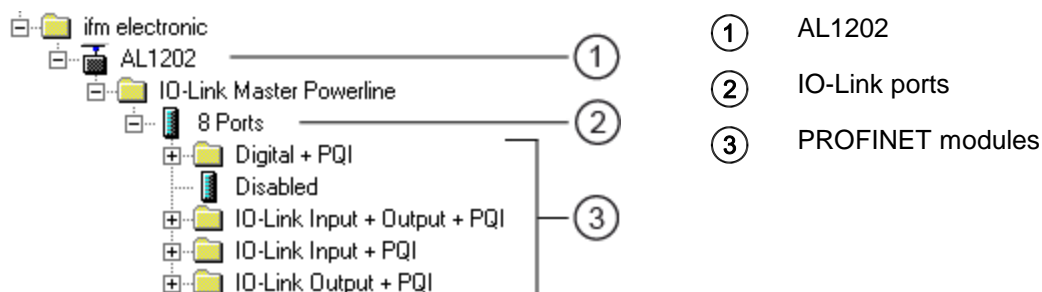
ifm provides a GSD file to integrate the AL1202 in the PROFINET projection software. All parameters, process data and their valid value ranges are defined in the GSD file. The user can download the GSD file from the ifm website (→ www.ifm.com).

To add the IO-Link master to the hardware catalogue of the PROFINET projection software:

- ▶ Download the GSD file of the AL1202 from the ifm website.
- ▶ Launch the PROFINET projection software.
- ▶ Install the GSD file of the AL1202.

Once the GSD file is installed, the AL1202 is in the hardware catalogue in the following folder:

> [PROFINET IO] > [Additional Field Devices] > [IO] > [ifm electronic]



9.2.2 Integrate the IO-Link master in the project

52479

The AL1202 can be integrated from the hardware catalogue into the project.

- ▶ Create new project /open project
- ▶ Create and configure PROFINET controller and coupling units.
- ▶ Create and configure PROFINET connection.
- ▶ Drag the [AL1202] node from the hardware catalogue and drop it on the PROFINET connection.
- > The AL1202 is displayed as part of the PROFINET network.

To integrate the AL1202 in the network infrastructure, the fieldbus interface must be configured correspondingly.

- ▶ Double click on slot 0 to open the configuration of the AL1202.
- ▶ Configure the Ethernet interface of the IO-Link master.
- ▶ Drag the [8 Ports] node from the hardware catalogue and drop it on slot 1 of the IO-Link master.
- ▶ Save the project.

The IO-Link master is integrated in the project and can be configured.

9.2.3 Configure the IO-Link master

52480

You can access the configuration of the IO-Link master via slot 1.1 of the AL1202.

The parameter [Access Rights] determines which controller instance may have read and write access to the data of the IO-Link master.

To set the parameters of the IO-Link master:

- ▶ In the project: Double click on slot 1.1 of the AL1202.
- ▶ Set parameters [Access Rights] as required (→ **Parameter of the IO-Link master** (→ S. [49](#))).
- ▶ Save the project.



If the parameter [Access Rights] = [PROFINET + IoT] in LR DEVICE and the PROFINET projection software, the parameter values set in the PROFINET projection software will always apply.

If the parameter [Access Rights] = [IoT only] in LR DEVICE, set the parameter [Access Rights] = [Keep settings] in the projection software.

Changes of the parameter [Access Rights] will only be effective after restarting the IO-Link master (→ **Firmware: Reboot the device** (→ S. [30](#))).

9.2.4 Configure IO-Link ports

You can access the configuration of the IO-Link ports via the slots 1.2 ... 1.9 of the AL1202. The following assignment applies

| Slot | IO-Link port of the AL1202 |
|------|----------------------------|
| 1.2 | Port X01 |
| 1.3 | Port X02 |
| ... | ... |
| 1.9 | Port X08 |

The available PROFINET modules are defined in the GSD file (→ **PROFINET modules** (→ S. 52)). A PROFINET module determines the following properties of an IO-Link port:

- Operating mode (IO-Link, DI, DO, deactivated)
- Type and length of the process data
- optional data (fail-safe values, device validation, data storage, cycle time, events)

The following table shows the available parameters depending on the selected operating mode:

| Operating mode of the IO-Link ports | Available parameters | | | | | | |
|-------------------------------------|----------------------|---------------|---------------------------|-----------------|-----------|-----------------|----------------|
| | Fail-safe mode | Pattern Value | Validation / Data storage | Vendor ID (VID) | Device ID | Port cycle time | IO-Link events |
| DI: digital input | -- | -- | -- | -- | -- | -- | X |
| DO: digital output | X | -- | -- | -- | -- | -- | X |
| IO-Link: input | -- | -- | X | X | X | X | X |
| IO-Link: output | X | X | X | X | X | X | X |
| IO-Link: input and output | X | X | X | X | X | X | X |

-- = not available
X = available

To configure an IO-Link port of the AL1202:

- ▶ Drag the required PROFINET module from the hardware catalogue and drop it on the slot of the IO-Link port.
- ▶ Double click on the slot of the IO-Link port
- ▶ Set the parameters as required (→ **Parameters of the IO-Link ports** (→ S. 50)).
- ▶ Repeat the steps to configure further IO-Link ports.
- ▶ Save the project.

9.2.5 Configure IO-Link devices

The AL1202 supports the configuration of the connected IO-Link devices via the PROFINET application. The configurable parameters depend on the IO-Link device that is used.



Configurable parameters of the IO-Link devices: → IO Device Description (IODD) of the IO-Link Devices

The following options are available:

| Symbol (function block) | Description | Notes |
|----------------------------|---|--|
| IO_LINK_DEVICE (FB5001) | Acyclic access to the parameters of an IO-Link device | Input parameter: <ul style="list-style-type: none"> ▪ CAP: Access point for function AL1202: AL1202: 0xB400 ▪ PORT: Slot/sub-slot of the IO-Link interface of the connected IO-Link device Port X01: 1 Port X02: 2 ... Port X08: 8 ▪ IOL_INDEX and IOL_SUBINDEX: Index and sub-index of the parameter (depends on the IO-Link device: → IO Device Description (IODD)) |
| IOL_CALL (FB1) | Acyclic access to the parameters of an IO-Link devices (obsolete) | → IO_LINK_DEVICE (FB5001) |

9.2.6 Read and write cyclic process data

52483

While the IO-Link ports are being configured, IEC addresses are generated automatically for inputs and outputs as well as the PQI byte. To enable access to the cyclic process data in the application, the user must couple the IEC addresses with symbolic variables. This can be done in global lists of variables (STEP 7: [Symbols]; TIA portal: [PLC tags]).

Take the following actions in global lists of variables of the PROFINET controller:

- ▶ Create a symbolic name and select the data type
- ▶ Assign an IEC address to the symbolic name
- ▶ Save the project.

Using the symbolic name, the user can read the inputs and write the outputs from the application.



- ▶ To check the validity of the cyclic process data, evaluate the PQI byte (→ **PQI (Port Qualifier Information)** (→ S. [53](#))).

Even if the fieldbus connection is interrupted, the PQI byte indicates that the process data is valid. This may have an unintended impact on the control process.

- ▶ Take suitable measures to detect an interruption of the fieldbus connection.

Read additional digital input

52549

IO-Link ports X01...X04 have a additional digital input (pin 2). The current value is mapped to the PQI byte (→ **PQI (Port Qualifier Information)** (→ S. [53](#))).

9.2.7 Read I&M datasets

52484

I&M0 provide the user with device-specific basic information. This ensures reliable identification of the device, the device's hardware and software components as well as the manufacturer.

The datasets I&M1 to 3 offer the programmer the possibility to store project-specific information on the device.

The programmer can access the I&M0 datasets of the slots 0 and 1 in the PROFINET projection software by means of the following functions:

| Symbol / function block | Description | Notes |
|-------------------------|--|--|
| GET_IM_DATA | <ul style="list-style-type: none"> ▪ Function block for reading the I&M datasets of a device ▪ GET_IM_DATA only supports the reading of the I&M0 dataset | Input parameters: <ul style="list-style-type: none"> ▪ IM_TYPE = 0 |
| RDREC | Function block for acyclic reading of datasets | Input parameters: <ul style="list-style-type: none"> ▪ I&M0: Index = 0xAFF0 ▪ I&M1: Index = 0xAFF1 ▪ I&M2: Index = 0xAFF2 ▪ I&M3: Index = 0xAFF3 |
| WRREC | <ul style="list-style-type: none"> ▪ Function block for acyclic writing of datasets ▪ Observe access rights on datasets! | Input parameters: <ul style="list-style-type: none"> ▪ I&M1: Index = 0xAFF1 ▪ I&M2: Index = 0xAFF2 ▪ I&M3: Index = 0xAFF3 |

9.2.8 Detect diagnostics and alarms

52485



Available alarms and diagnostic messages: → **Diagnostic and alarms** (→ S. [56](#))

| Symbol | Operational block | Description |
|----------|-------------------|---------------------------|
| I/O_FLT1 | OB82 | Diagnostic alarms |
| I/O_FLT2 | OB83 | Connect/disconnect alarms |
| RACK_FLT | OB86 | Module rack failure |

10 Maintenance, repair and disposal

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51990

The operation of the unit is maintenance-free.

- ▶ Dispose of the unit in an environmentally friendly way in accordance with the applicable national regulations when it is no longer used.

10.1 Cleaning process

51991

- ▶ Clean the surface of the unit when necessary.
- ▶ Do not use any caustic cleaning agents for this!

10.2 Firmware update

The new firmware is installed via the device's web interface.



If the firmware update is not successful, deactivate all connections to the PROFINET PLC, LR SMARTOBSERVER and LR DEVICE and repeat the process.

- ▶ Close connection to PROFINET PLC.
- ▶ Set the parameter [IP address SmartObserver] to 255.255.255.255 or 0.0.0.0 (→ **IoT: Configure the interface to the LR SMARTOBSERVER** (→ S. [26](#))).
- ▶ Stop the LRAgent.LRDevice service in the Windows task manager.

After the firmware update check the settings of the LR SMARTOBSERVER interface!

To install a new firmware version on the device:

Requirements

- > File with new firmware has been downloaded.
- > Ethernet connection between laptop/PC and device is established.

1 Call up web interface

- ▶ Start web browser.
- ▶ Enter the following into the address field of the browser and press [ENTER] to confirm:
http://<IP address of the device>/web/update
- > Web browser shows the [Firmware Update] page.

2 Load new firmware to AL1202

- ▶ Click on [Select file].
- > Dialogue window appears.
- ▶ Select the firmware file and click on [Open] in order to adopt the file.
- ▶ Click on [Submit] to start the firmware update.
- > Firmware is being loaded to the device.
- > After successful storage, the success message is displayed

3 Restart the device

- ▶ Click on [Restart device now] to restart the device.
- > The status LED RDY flashes quickly.
- > Firmware is updating.
- ▶ Follow the instructions in the browser.

10.3 Replace IO-Link device

34182

To replace an IO-Link device:

Requirement:

- > IO-Link device is with factory settings.
- > IO-Link device supports IO-Link standard 1.1 or higher.

1 Set data storage

- ▶ Set the following parameters of the IO-Link port:
Validation and Data Storage = [Type compatible V1.1 device with Restore]
- ▶ Save changes.

2 Replace IO-Link device

- ▶ Disconnect old IO-Link device from IO-Link master.
- ▶ Connect new IO-Link device with the same IO-Link port of the AL1202.
- > IO-Link master copies parameter values from the data memory to the new IO-Link device.

11 Factory settings

34594

In the factory settings, the device has the following parameter settings:

| Parameters | Factory setting |
|----------------------|-----------------|
| [IP address] | 0.0.0.0 |
| [Subnet mask] | 0.0.0.0 |
| [IP gateway address] | 0.0.0.0 |
| [PROFINET name] | blank |
| Data Storage | empty |

12 Accessories

33870

List of accessories of AL1202: → www.ifm.com > Product page > Accessories

13 Appendix

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33879

13.1 Technical data

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34188

13.1.1 Application

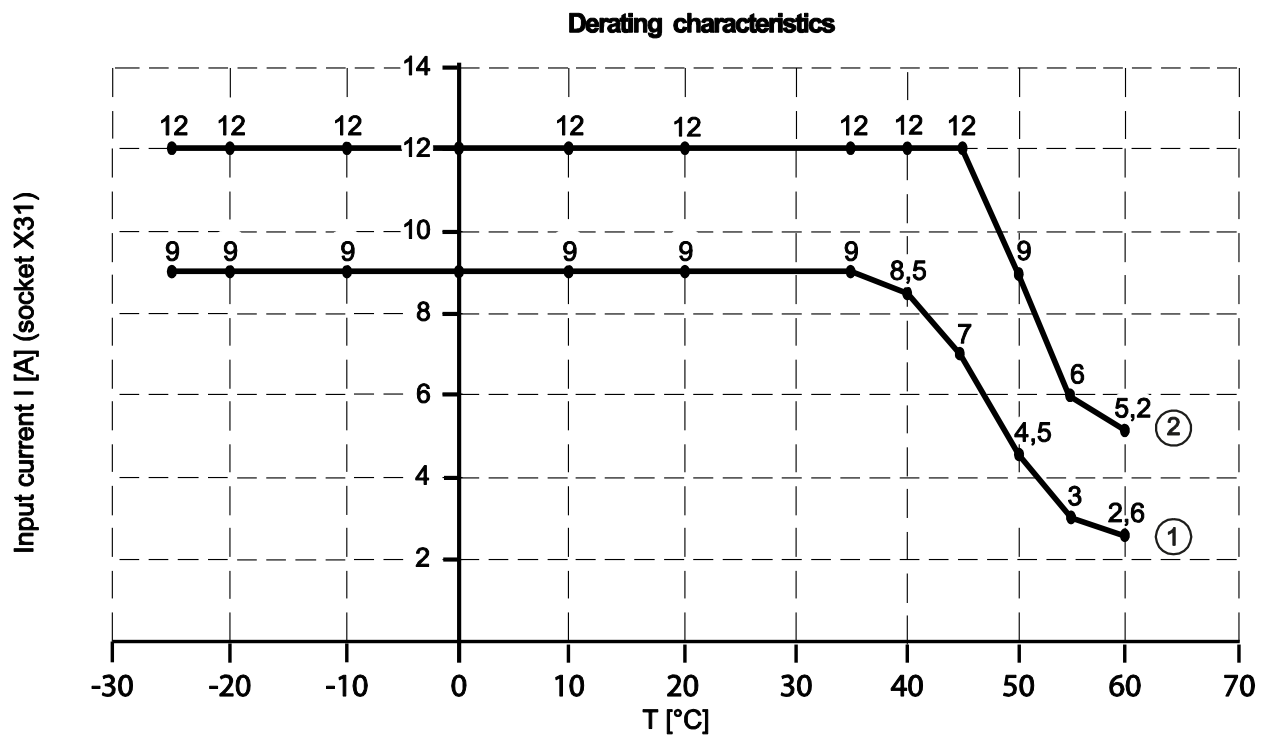
33878

| Application | |
|----------------------|---|
| Application | I/O modules for field applications |
| Daisy-chain function | Voltage supply; communication interface |

13.1.2 Electrical data

| Electrical data | |
|-----------------------------|--------------------------------|
| Operating voltage [V] | 20...30 DC; (US; to SELV/PELV) |
| Current Consumption [mA] | 300...3900; (US) |
| Protection class | III |
| Sensor supply US | |
| Max. current load total [A] | 3.6 |

Derating characteristics



① Max. single input current [A] (from each U_s / U_A) if $I_s \leq 9A$ and $I_A \leq 9A$

② Max. total input current [A] (from sum $U_s + U_A$) if $I_s > 9A$ or $I_A > 9A$

e.g.:

| I_s [A] | I_A [A] | curve |
|-----------|-----------|-------|
| 9 | 9 | ① |
| 12 | 0 | ② |
| 10 | 2 | ② |
| 5 | 7 | ① |

13.1.3 Inputs / outputs

34068

| Inputs / outputs | |
|------------------------------------|--|
| Total number of inputs and outputs | 12; (configurable) |
| Number of Inputs and Outputs | Number of digital inputs: 12; Number of digital outputs: 8 |

13.1.4 Inputs

34069

| Inputs | |
|---|--|
| Number of digital inputs | 12; (IO-Link Port Class A: 4 x 2; IO-Link Port Class B: 4 x 1) |
| Switching level high [V] | 11...30 |
| Switching level low [V] | 0...5 |
| Digital inputs protected against short circuits | yes |

13.1.5 Outputs

34053

| Outputs | |
|-----------------------------------|---|
| Number of digital outputs | 8; (IO-Link Port Class A: 4 x 1; IO-Link Port Class B: 4 x 1) |
| Max. current load per output [mA] | 300 |
| Short-circuit protection | yes |

13.1.6 Interfaces

34586

| Interfaces | |
|-------------------------|---|
| Communication interface | Ethernet; IO-Link |
| Communication interface | IO-Link; TCP/IP; PROFINET IO |
| Ethernet | |
| Transmission standard | 10Base-T; 100Base-TX |
| Transmission rate | 10; 100 |
| Protocol | TCP/IP; PROFINET IO |
| Factory settings | <ul style="list-style-type: none"> ▪ IP address: 0.0.0.0 ▪ Subnet mask: 0.0.0.0 ▪ Gateway IP address: 0.0.0.0 ▪ MAC address: see type label |
| IO-Link Master | |
| Transmission type | COM 1 / COM 2 / COM 3 |
| IO-Link revision | V1.1 |
| Number of ports class A | 4 |
| Number of ports class B | 4 |

13.1.7 Operating conditions

34062

| Operating conditions | |
|--------------------------------------|---------------------|
| Applications | Indoor use |
| Ambient temperature [°C] | -25...60 |
| Storage temperature [°C] | -25...85 |
| Max. perm. relative air humidity [%] | 90 |
| Max. height above sea level [m] | 2000 |
| Protection rating | IP 65; IP 66; IP 67 |
| Pollution Degree | 2 |

13.1.8 Approvals / tests

33877

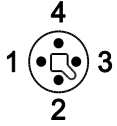
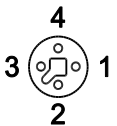
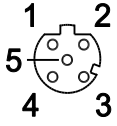
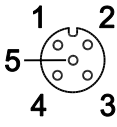
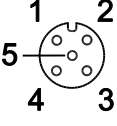
| Approval / tests | |
|------------------|--|
| EMC | <ul style="list-style-type: none"> ▪ EN 61000-6-2 ▪ EN 61000-6-4 |
| MTTF [Years] | 90 |

13.1.9 Mechanical data

34050

| Mechanical data | |
|-----------------|--|
| Weight [g] | 409,5 |
| Materials | Housing: PA; socket: brass nickel-plated |

13.1.10 Electrical connection

| Voltage supply IN X31 | | | | | | | | | | | |
|--|--|----|----------------|----|----------------|----|----------|----|---------------|----|----------|
| Connector | M12 | | | | | | | | | | |
| Wiring |  <table style="display: inline-table; vertical-align: middle;"> <tr><td>1:</td><td>+ 24 V DC (US)</td></tr> <tr><td>2:</td><td>GND (UA)</td></tr> <tr><td>3:</td><td>GND (US)</td></tr> <tr><td>4:</td><td>+24 V DC (UA)</td></tr> </table> | 1: | + 24 V DC (US) | 2: | GND (UA) | 3: | GND (US) | 4: | +24 V DC (UA) | | |
| 1: | + 24 V DC (US) | | | | | | | | | | |
| 2: | GND (UA) | | | | | | | | | | |
| 3: | GND (US) | | | | | | | | | | |
| 4: | +24 V DC (UA) | | | | | | | | | | |
| Voltage supply OUT X32 | | | | | | | | | | | |
| Connector | M12 | | | | | | | | | | |
| Wiring |  <table style="display: inline-table; vertical-align: middle;"> <tr><td>1:</td><td>+ 24 V DC (US)</td></tr> <tr><td>2:</td><td>GND (UA)</td></tr> <tr><td>3:</td><td>GND (US)</td></tr> <tr><td>4:</td><td>+24 V DC (UA)</td></tr> </table> | 1: | + 24 V DC (US) | 2: | GND (UA) | 3: | GND (US) | 4: | +24 V DC (UA) | | |
| 1: | + 24 V DC (US) | | | | | | | | | | |
| 2: | GND (UA) | | | | | | | | | | |
| 3: | GND (US) | | | | | | | | | | |
| 4: | +24 V DC (UA) | | | | | | | | | | |
| Ethernet IN / OUT X21, X22 | | | | | | | | | | | |
| Connector | M12 | | | | | | | | | | |
| Wiring |  <table style="display: inline-table; vertical-align: middle;"> <tr><td>1:</td><td>TX +</td></tr> <tr><td>2:</td><td>RX +</td></tr> <tr><td>3:</td><td>TX -</td></tr> <tr><td>4:</td><td>RX -</td></tr> <tr><td>5:</td><td>-</td></tr> </table> | 1: | TX + | 2: | RX + | 3: | TX - | 4: | RX - | 5: | - |
| 1: | TX + | | | | | | | | | | |
| 2: | RX + | | | | | | | | | | |
| 3: | TX - | | | | | | | | | | |
| 4: | RX - | | | | | | | | | | |
| 5: | - | | | | | | | | | | |
| Process connection IO-Link Ports Class A X01...X04 | | | | | | | | | | | |
| Connector | M12 | | | | | | | | | | |
| Wiring |  <table style="display: inline-table; vertical-align: middle;"> <tr><td>1:</td><td>+ 24 V DC (US)</td></tr> <tr><td>2:</td><td>DI</td></tr> <tr><td>3:</td><td>GND (US)</td></tr> <tr><td>4:</td><td>C/Q IO-Link</td></tr> <tr><td>5:</td><td>-</td></tr> </table> | 1: | + 24 V DC (US) | 2: | DI | 3: | GND (US) | 4: | C/Q IO-Link | 5: | - |
| 1: | + 24 V DC (US) | | | | | | | | | | |
| 2: | DI | | | | | | | | | | |
| 3: | GND (US) | | | | | | | | | | |
| 4: | C/Q IO-Link | | | | | | | | | | |
| 5: | - | | | | | | | | | | |
| Process connection IO-Link Ports Class B X05...X08 | | | | | | | | | | | |
| Connector | M12 | | | | | | | | | | |
| Wiring |  <table style="display: inline-table; vertical-align: middle;"> <tr><td>1:</td><td>+ 24 V DC (US)</td></tr> <tr><td>2:</td><td>+ 24 V DC (UA)</td></tr> <tr><td>3:</td><td>GND (US)</td></tr> <tr><td>4:</td><td>C/Q IO-Link</td></tr> <tr><td>5:</td><td>GND (UA)</td></tr> </table> | 1: | + 24 V DC (US) | 2: | + 24 V DC (UA) | 3: | GND (US) | 4: | C/Q IO-Link | 5: | GND (UA) |
| 1: | + 24 V DC (US) | | | | | | | | | | |
| 2: | + 24 V DC (UA) | | | | | | | | | | |
| 3: | GND (US) | | | | | | | | | | |
| 4: | C/Q IO-Link | | | | | | | | | | |
| 5: | GND (UA) | | | | | | | | | | |

13.2 PROFINET

Content

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33674

13.2.1 Parameter data

34546

| Slot | Subslot | Name | Description |
|------|---------|----------|---|
| 1 | 1 | Master | Parameter data of the IO-Link master (→ Parameter of the IO-Link master (→ S. 49)) |
| | 2 | Port X01 | <ul style="list-style-type: none"> ▪ Parameter data of the IO-Link ports (→ Parameters of the IO-Link ports (→ S. 50)) ▪ modules (→ PROFINET modules (→ S. 52)) |
| | 3 | Port X02 | |
| | 4 | Port X03 | |
| | 5 | Port X04 | |
| | 6 | Port X05 | |
| | 7 | Port X06 | |
| | 8 | Port X07 | |
| | 9 | Port X08 | |

Parameter of the IO-Link master

34552

| Parameter | Description | Possible values | |
|-----------------|--|---------------------|--|
| [Access Rights] | The access rights to the parameter data, process data and events/diagnostic messages of the IO-Link master and the connected IO-Link devices | PROFINET + IoT | <ul style="list-style-type: none"> ▪ PROFINET and LR DEVICE have read and write access rights to parameters and process data ▪ PROFINET and LR DEVICE have read access rights to events/alarms |
| | | PROFINET + IoT (ro) | <ul style="list-style-type: none"> ▪ PROFINET has read and write access rights to parameters and process data ▪ PROFINET has read access rights to events/alarms ▪ LR DEVICE only has read access rights to parameters, process data and events/alarms |
| | | PROFINET only | <ul style="list-style-type: none"> ▪ PROFINET has read and write access rights to parameters and process data ▪ PROFINET has read access rights to events/alarms ▪ LR DEVICE has no access rights (parameters, process data, events/alarms, web interface, firmware update) |
| | | keep setting | keeps settings |

Parameters of the IO-Link ports

| Parameter | Description | Possible values | |
|-----------------------------|--|---|---|
| [Fail-safe mode] | Behaviour in case the PROFINET connection is interrupted | No Fail Safe | deactivated |
| | | Fail Safe Reset Value | reset to default values |
| | | Fail Safe Old Value | maintain the most recent valid process value |
| | | Fail Safe with Pattern | set user-defined values |
| [Pattern Value]* | <ul style="list-style-type: none"> required values for the process data in case the connection is interrupted (as hexadecimal value) Pattern depends on the size of the selected PROFINET module | Per byte: 0x00 ... 0xFF | |
| [Port cycle time] | Cycle time of the data transmission at the IO-Link port | as fast as possible | The device automatically sets the fastest possible cycle time |
| | | 2.0 ms | 2 milliseconds |
| | | ... | ... |
| | | 128.0 ms | 128 milliseconds |
| [Validation / Data Storage] | Supported IO-Link standard and behaviour of the AL1202 when a new IO-Link device is connected to the IO-Link port | no check and clear | <ul style="list-style-type: none"> no verification of the vendor ID and device ID no data storage |
| | | Type compatible V1.0 device | <ul style="list-style-type: none"> IO-Link device is compatible with the V1.0 IO-Link standard Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID) no data storage |
| | | Type compatible V1.1 device | <ul style="list-style-type: none"> IO-Link device is compatible with the V1.1 IO-Link standard Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID) no data storage |
| | | Type compatible V1.1 device with Backup + Restore | <ul style="list-style-type: none"> IO-Link device is compatible with the V1.1 IO-Link standard Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID) The IO-Link master saves the parameter values of the connected IO-Link device; modifications of the parameter values are also stored (→ observe the note!) When connecting an IO-Link device with factory settings, the parameter values stored in the IO-Link master are restored automatically on the IO-Link device. |

| Parameter | Description | Possible values | |
|-------------------|---|--|---|
| | | Type compatible V1.1 device with Restore | <ul style="list-style-type: none"> ▪ IO-Link device is compatible with the V1.1 IO-Link standard ▪ Verification whether it is an IO-Link device of the same type (validation via vendor ID and device ID) ▪ The IO-Link master stores the parameter values of the connected IO-Link device once if the data memory of the AL1202 is empty. ▪ When connecting an IO-Link device with factory settings, the parameter values stored in the IO-Link master are restored automatically on the IO-Link device. |
| [Vendor ID (VID)] | ID of the manufacturer that is to be validated | 0 ... 65535 | ID of the manufacturer of the IO-Link device (ifm electronic: 310) |
| [Device ID] | ID of the IO-Link device that is to be validated | 0 ... 16777215 | ID of the IO-Link device |
| [IO-Link Events] | Enable / disable the transmission of IO-Link events | Disabled | IO-Link won't be transmitted |
| | | Enabled | IO-Link events will be transmitted |

* ... settings are only valid if [Fail Safe Mode] = Fail Safe with Pattern



If the parameter values of an IO-Link device are changed with IO_LINK_DEVICE, the backup mechanism remains ineffective. The changed parameter values are not stored on the IO-Link master.

13.2.2 Cyclic data

Content

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33814

PROFINET modules

34539

| Module | Description | |
|-----------------------|------------------------|---|
| IO-Link 32I/32O + PQI | IO-Link activated | 32 bytes input and output data and PQI |
| IO-Link 16I/16O + PQI | | 16 bytes input and output data and PQI |
| IO-Link 8I/8O + PQI | | 8 bytes input and output data and PQI |
| IO-Link 4I/4O + PQI | | 4 bytes input and output data and PQI |
| IO-Link 2I/ 2O + PQI | | 2 bytes input and output data and PQI |
| IO-Link 1I/1O + PQI | | 1 byte input and output data and PQI |
| IO-Link 1I/15O + PQI | | 1 byte input and 15 bytes output data and PQI |
| IO-Link 32I + PQI | | 32 bytes input data and PQI |
| IO-Link 16I + PQI | | 16 bytes input data and PQI |
| IO-Link 8I + PQI | | 8 bytes input data and PQI |
| IO-Link 4I + PQI | | 4 bytes input data and PQI |
| IO-Link 2I + PQI | | 2 bytes input data and PQI |
| IO-Link 1I + PQI | | 1 bytes input data and PQI |
| IO-Link 32O + PQI | | 32 bytes output data and PQI |
| IO-Link 16O + PQI | | 16 bytes output data and PQI |
| IO-Link 8O + PQI | | 8 bytes output data and PQI |
| IO-Link 4O + PQI | | 4 bytes output data and PQI |
| IO-Link 2O + PQI | | 2 bytes output data and PQI |
| IO-Link 1O + PQI | | 1 bytes output data and PQI |
| DI + PQI | | IO-Link deactivated |
| DO + PQI | Digital output and PQI | |
| Disabled | deactivated | |

PQI (Port Qualifier Information)

34530

Port Qualifier Information (PQI) contains diagnostic information about the IO-Link port. In addition to the process data, the IO-Link master sends the PQI to the PROFINET controller.

| Bit | | | | | | | |
|-----|----|----|----|----|----|-----|-----|
| 7 | 6 | 5 | 4 | 3 | 2 | 1 | 0 |
| PQ | DE | DA | -- | -- | -- | DI2 | DI4 |

Legend:

- [DI4] Signal status of the digital input on pin 4 (DI)

| | |
|-------|-----|
| FALSE | OFF |
| TRUE | ON |
- [DI2] Signal status of the digital input on pin 2 (if used)

| | |
|-------|-----|
| FALSE | OFF |
| TRUE | ON |
- [DA] Device Available: shows if the IO-Link device has been recognised and if the device is in the "preoperate" or in the "operate" state

| | |
|-------|-----------------|
| FALSE | no device |
| TRUE | device detected |
- [DE] Device Error: shows if an error or a warning occurred; Note: The user needs to determine the cause of the fault separately via acyclic services.

| | |
|-------|----------------|
| FALSE | no error |
| TRUE | error detected |
- [PQ] Port Qualifier: shows if IO data is valid

| | |
|-------|---------|
| FALSE | invalid |
| TRUE | valid |

13.2.3 Acyclic data

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33868

I&M datasets

34555

The AL1202 supports the following I&M datasets (I&M = Identification & Maintenance):

I&M0 (Slot 0)

34545

| Variable | Description | Access* | Size |
|--------------------------|---|---------|------|
| Vendor ID | IO-Link ID of the manufacturer | r | 2 |
| OrderID | Order number of the device (numbers are separated by blanks) | r | 20 |
| Serial number | Serial number of the device (numbers separated by blanks) | r | 16 |
| Hardware revision | Hardware revision of the device | r | 2 |
| Software revision prefix | Prefix of the software revision of the device (V, R, P, U or T) | r | 1 |
| Software Revision | Software revision (numbers separated by blanks, e.g. x y z in "Vx.y.z") | r | 3 |
| Revision Counter | Revision counter; is incremented with each parameter change | r | 2 |
| Profile ID | ID of sub-module profile (Slot 0: 0x0000) | r | 2 |
| Profile Specific Type | additional value for profile ID; 0, if not used | r | 2 |
| IMVersion | I&M version (default value: 0x0101) | r | 2 |
| IMSupported | Supported I&M datasets (0x1110 for I&M1-3) | r | 2 |

* ... r = only read

I&M1 (Slot 0)

34543

| Variable | Description | Access* | Size |
|--------------------------|---|---------|------|
| TagFunction of submodule | function of the device (ASCII, padded with spaces) | r/w | 32 |
| TagLocation of submodule | Location of the device in the plant (ASCII, padded with spaces) | r/w | 22 |

* ... r/w = read and write

I&M2 (Slot 0)

34544

| Variable | Description | Access* | Size |
|-------------------|---|---------|------|
| Installation_Date | Installation date of the device (ASCII, padded with spaces) | r/w | 16 |
| | reserved | r/w | 38 |

* ... r/w = read and write

I&M3 (Slot 0)

34550

| Variable | Description | Access* | Size |
|------------|---|---------|------|
| Descriptor | Description of the device (ASCII, padded with spaces) | r/w | 54 |

* ... r/w = read and write

I&M0 (Slot 1)

34542

| Variable | Description | Access* | Size |
|--------------------------|---|---------|------|
| Vendor ID | IO-Link ID of the manufacturer | r | 2 |
| OrderID | Order number of the device (numbers are separated by blanks) | r | 20 |
| Serial number | Serial number of the device (numbers separated by blanks) | r | 16 |
| Hardware revision | Hardware revision of the device | r | 2 |
| Software revision prefix | Prefix of the software revision of the device (V, R, P, U or T) | r | 1 |
| SOFTWARE_REVISION | Software revision (numbers separated by blanks, e.g. x y z in "Vx.y.z") | r | 3 |
| REVISION_COUNTER | Revision counter; is incremented with each parameter change | r | 2 |
| Profile ID | ID of the sub-module profile (Slot 1: 0x4E01 = IOLink) | r | 2 |
| Profile Specific Type | additional value for profile ID; 0, if not used | r | 2 |
| IMVersion | I&M version (default value: 0x0101) | r | 2 |
| IMSupported | Supported I&M datasets (0x0E for I&M1-3) | r | 2 |

* ... r = only read

Diagnostic and alarms

34533

| ECD code | Name | Description | Type |
|----------|-----------------------------|--|-------------|
| 0x02 | EVNT_CODE_M_PDU_CHECK | Receive frame with CRC error | Alarm |
| 0x1B | EVNT_CODE_S_RETRY | Repetitions detected | Alarm |
| 0x1E | EVNT_CODE_P_SHORT | Short circuit on C/Q cable detected | Diagnostics |
| 0x1F | EVNT_CODE_P_SENSOR | Error in the sensor supply | Diagnostics |
| 0x20 | EVNT_CODE_P_ACTOR | Error in the actuator supply | Diagnostics |
| 0x21 | EVNT_CODE_P_POWER | Error in the power supply of the IO-Link master | Diagnostics |
| 0x28 | EVNT_CODE_DSREADY_NOACTION | Data storage completed, but no action, since CRC was correct | Alarm |
| 0x29 | DS_FAULT_IDENT | Sensor does not match the content of the data memory | Alarm |
| 0x2A | DS_FAULT_SIZE | Sensor parameters too large for data memory | Alarm |
| 0x2B | DS_FAULT_UPLOAD | Error during data memory transmission from the sensor | Alarm |
| 0x2C | DS_FAULT_DOWNLOAD | Error during data memory transmission to the sensor | Alarm |
| 0x2F | DS_FAULT_DEVICE_LOCKED | Error during data storage because the device is blocked | Alarm |
| 0x32 | EVNT_CODES_DSREADY_DOWNLOAD | Parameter transmission to the sensor finished | Alarm |
| 0x33 | EVNT_CODE_DSREADY_UPLOAD | Parameter transmission from the sensor finished | Diagnostics |

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